

# Printer built-in type Hardness Tester DHT-200Plus

## Features

- Built-in mini printer
- Multi-languages
- Large color LCD display 320×240
- Measuring range 174~960HL
- High accuracy and repeatability  $\pm 0.5\%$  at 800HL
- Conform to ASTM A 956
- Impact Device D is in standard delivery, optional Impact Device DC, DL, D+15, C and G for different application
- Automatic Impact device recognition
- Based on HL value, conversion to HRB, HRC, HV, HB, HS and Tensile strength is available
- 360° full angle measurement
- Memory of 10,000 average readings in 100 files, data transfer without software



## Standard Delivery

- Main Unit
- Impact device D
- Certified test block with HLD value
- Cleaning brush
- Small supporting ring
- AC adapter/charger
- Operating manual
- Carrying case
- Calibration Certificate



## Technical Specification

Measurement range	174HL ~ 960HL See table 1	
Hardness parameter	HL, HRB, HRC, HV, HB, HS and Tensile strength	
Tensile strength UTS range (steel only)	370 ~ 2000 ( $\approx 106\text{N/mm}$ )	
Optional impact device	D, DC, DL, D+15, C and G	
Materials	Steel & Cast steel, Alloy tool steel, Stainless steel, Grey cast iron, Spheroidal iron, Cast aluminum, Brass, Bronze and Copper	
Accuracy & Repeatability	$\pm 0.5\%$ when HL=800	
Memory	10,000 average readings in 100 files	
Data output	USB	
Require-ment	Thickness	Minimum 3mm or more (10mm for Impact device G)
	Weight	5Kg or more (Need Solid support 2-5Kg, Need coupled < 2Kg)
	Roughness	$\leq \text{Ra}10$
	Test point	Radius (convex/concave) Rmin=30mm or more
(Need support ring < 30mm)		
	5mm or more from edge of the sample	
Display	Color TFT display 320×240	
Power supply	4PCS AA battery or 4PCS 1.25V recharge battery	
Operating temperature	$-20^{\circ}\text{C} \sim +50^{\circ}\text{C}$	
Dimensions	215mm (L) × 140mm (W) × 45mm (H)	
Weight	0.70kg (including batteries)	

**Table 1 for Impact device D**

Materials	HL	HRC	HRB	HB	HS	HV
Steel & Cast Steel	300-900	20.0-68.0	38.4-99.5	80-647	32.5-99.5	80-940
Alloy tool Steel	300-840	20.4-67.1				80-898
Stainless Steel	300-800	19.6-62.4	46.5-101.7	85-655		85-802
Grey cast iron	360-650			93-334 30D <sup>2</sup>		
Spheroidal Iron	400-660			131-387 30D <sup>2</sup>		
Cast Aluminum	174-560			20-159 10D <sup>2</sup>		
Brass	200-550		13.5-95.3	40-173 10D <sup>2</sup>		
Bronze	300-700			60-290 10D <sup>2</sup>		
Copper	200-690			45-315 10D <sup>2</sup>		

## Optional Accessories



Impact devices D, C, DC, D+15, DL, G



Support rings